

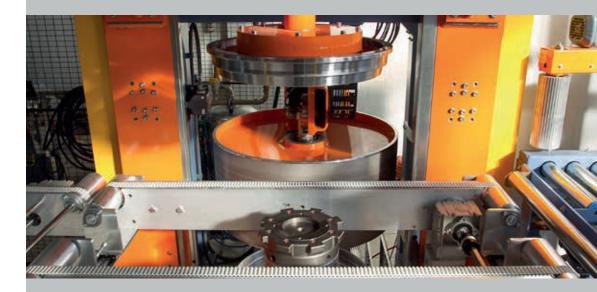
Tire Inspection Systems



Data Sheet

Uniformity Measurement

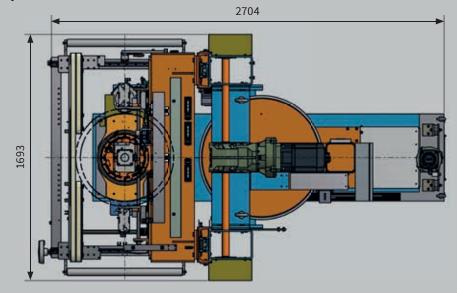
Final Finish for Passenger, Light Truck and Motorcycle Tires



What matters

- 6,5" of rim width range allows a wide spectrum of tire dimensions
- Fast and precise control of the filling pressure as the basic prerequisite for good measured values and short cycle times
- Very compact design leeds to the smallest possible footprint for a Uniformity machine
- Patented conicity correction is done on system level which saves time
- Load wheel with highest wear resistance and tight tolerances
- High availability due to large maintenance intervals
- · Good accessibility of all major components
- Outstanding repeat accuracy of the long time proven Seichter machine concept
- Very flexible configuration of the test by recipe
- Energy recovery reduces the consumption of electrical energy
- 1 to 31 harmonics

Footprint



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Tire Inspection Systems



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Uniformity Measurement

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Machine data

Rim diameter	12" to 25"
Machine rim width range	6.5"
Load wheel	ø 854 mm x 16" width
Height	2.360 mm

Tire data	Min	Мах
Bead diameter	12"	25"
Bead width	2.5"	14"
Outside diameter	476 mm	950 mm
Tire cross section	127 mm	400 mm
Tire weight	5 kg	50 kg

Technical specifications for uniformity

Measurement range lateral	9 kN
Measurement range radial	18 kN
Test pressure	Max 500kPa
Measurement speed	60 min ⁻¹ – 90 min ⁻¹
Repeat accuracy (s)* radial force & harmonics	≤ 2 N
Repeat accuracy (s)* lateral force & harmonics	≤ 2 N
Repeat accuracy (s)* conicity	≤ 2 N
Repeat accuracy (s)* test load	≤ 20 N
Repeat accuracy (s)* test pressure	≤ 0.1 kPa
Repeat accuracy (s)* test pressure fluctuacion	≤ 0.2 kPa
Cycle time 1 rotating direction**	16 s
Cycle time 2 rotating directions**	20 s

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* (s) = Average standard deviation

** Measurement conditions: 10 x 10 test, verifiably tested master tires 16" (205/55 R16) with stable values, test pressure 200 kPa, rim contour as per WDK 109, tire mounting lubricant Dr. Schnell C12